



**1967-70 POWER STEERING PUMP MOUNTING—W/8 CYL. ENG.
(EXC. 1970 FIREBIRD)**

Key	Part Name	Group No.
1	BOLT, Mounting Plate to Cyl. Head (3/8"-16 x 5-1/2")	8.900
2	BOLT, Bracket to Cylinder Head (3/8"-16 x 3-1/4")	8.900
3	BRACE, Alternator Pivot	2.277
4	BOLT, Strap to Water Pump & Timing Chain Cover (5/16"-18 x 1-3/8")	N.S.
5	STRAP, Alternator Adjusting - Front	2.317
6	DELCO TRON ASSEMBLY	2.275
7	BOLT, Bracket to Cyl. Head (3/8"-16 x 1-7/8")	8.900
8	BRACKET, Steering Pump Mounting	6.606
9	PULLEY, Water Pump & Fan	1.062
10	NUT, Strap to Inlet Stud (3/8"-16)	8.915
11	STRAP, Alternator Adjusting - Rear	2.317
12	WASHER, Adjusting Strap to Alternator (11/32" I.D. x 3/4" O.D. x 3/32")	2.317
13	BOLT, Strap to Alternator (5/16"-18 x 1-1/4")	8.900
14	NUT, Pump to Bracket (3/8"-16)	8.915
15	WASHER, Pump to Mounting Bracket (13/32" I.D. x 7/8" O.D. x 5/32")	6.606
16	WASHER, Pump Bracket to Cyl. Head (13/32" I.D. x 3/4" O.D. x 1/8")	6.606
17	WASHER, Pump to Bracket-Cup (3/8" I.D. x 1-3/16" O.D. x 3/16")	6.606
18	PUMP ASM., Power Steering	6.605
19	SPACER, Pump to Mounting Plate	6.606
20	PLATE, Steering Pump Mounting	6.606
21	BOLT, Pump to Plate (3/8"-16 x 3/4")	8.900
22	BOLT, Pump to Plate (3/8"-16 x 1-1/8")	8.900
23	PULLEY, Steering Pump	6.655
24	NUT, Steering Pump Pulley	6.655
25	BOLT, Plate to Bracket (3/8"-16 x 1-3/8")	8.900
26	SCREW, Alternator Adj. Screw (5/16"-18 x 7/8")	8.977
27	BRACKET, Alternator Mtg. & Belt Adj.	2.277
28	NUT, Alternator Bracket to Cyl. Head (5/16"-18)	8.915